

Instructions

Remove the lid of your IDA, pull out the acc jets, aux venturies and main venturies.

Make sure that the guide pin on the Raptor venturies is centered in the grove in the carb house.

Lubricate the o-rings and gently slide the venturi down till it stops.

Reinstall the acc jets and put the lid back on.

Jet recommendation:

Venturi Size 38-40mm

Idle 60-70

E-tube F20/F2

Air 170-180

Main 150-170

Idle screw $\frac{3}{4}$ -1.5 turn from closed

Third prog. hole is recommended.

It is strongly recommended to jet the carb on dyno with A/F meter installed.